

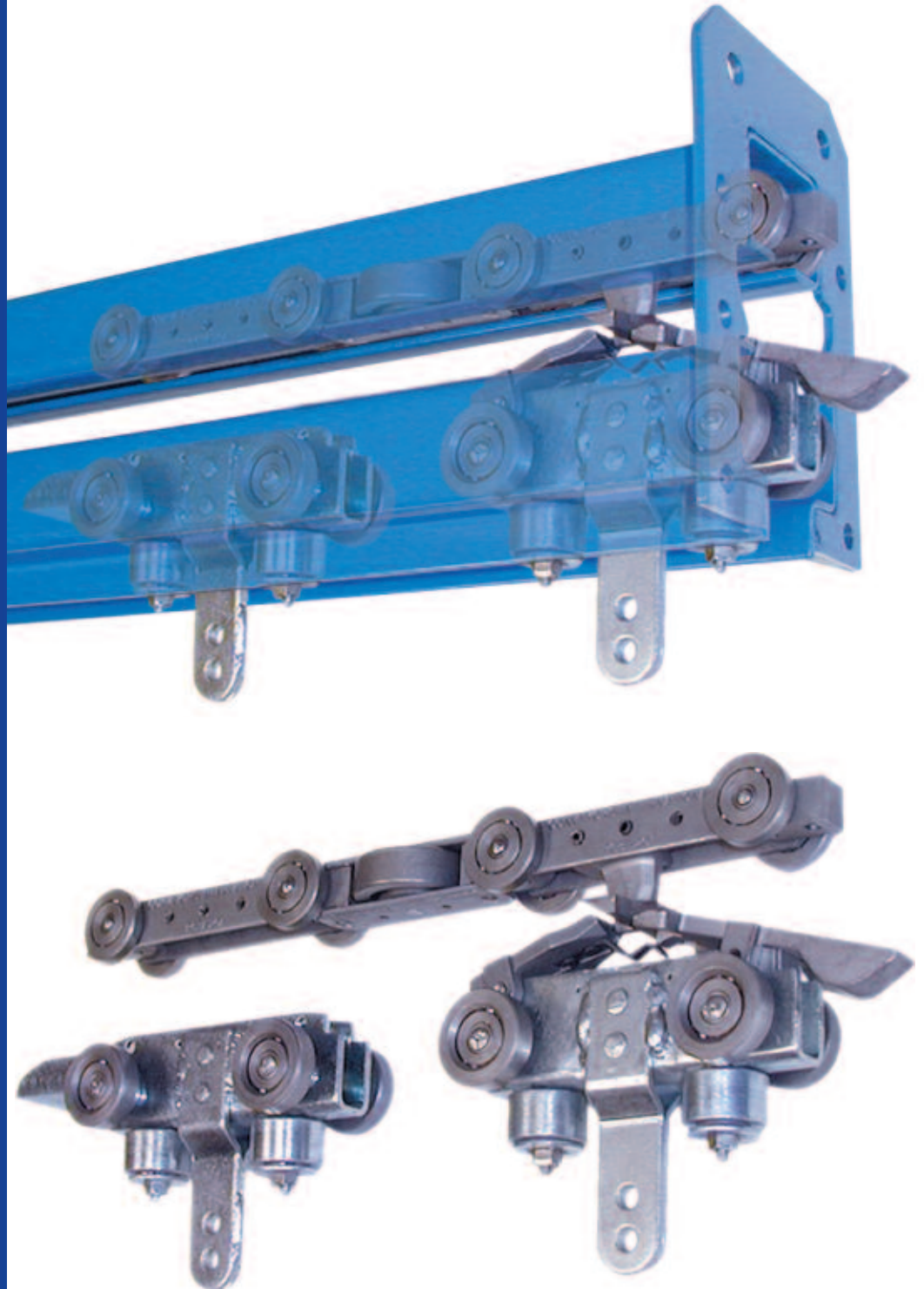


POWER & FREE CONVEYORS

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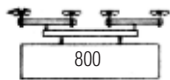
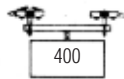
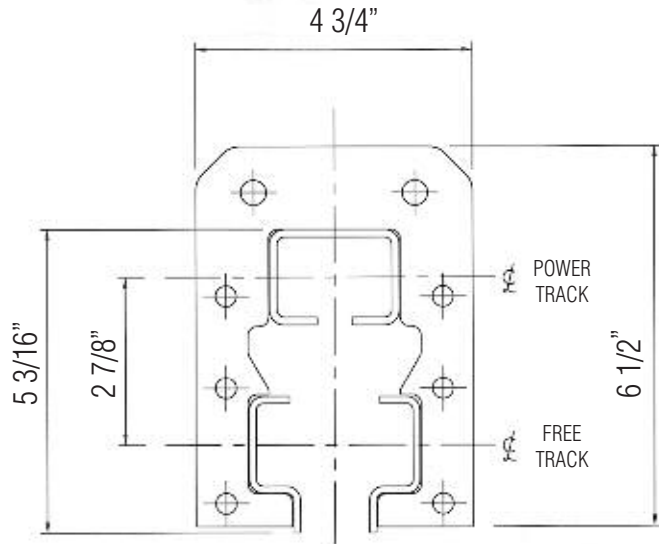
POWER & FREETM

Model S310 & S520 Conveyors



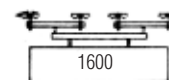
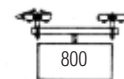
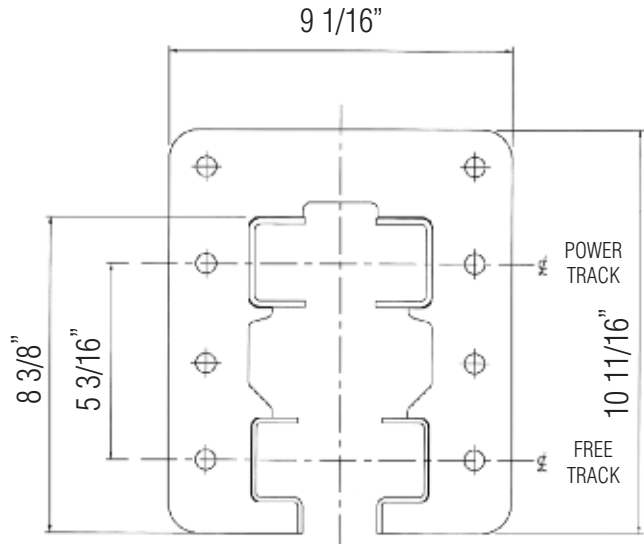
- **COMPACT DESIGN**
- **TIGHTER CURVES**
- **PRECISION BUILT**
- **MODULAR COMPONENTS**
- **BOLTED ASSEMBLY**

Model S310



Maximum Capacity in lbs.

Model S520



	S310	S520
Maximum Drive Pull	600 lbs.	2,000 lbs.
Chain Breaking Load	5,000 lbs.	15,000 lbs.
Max Chain Length Per Drive	1,000 ft.	1,000 ft.
Chain Friction Co-efficient	2.5%	2.5%
Pusher Dog Pitch	8 inches	16 inches
Minimum Horizontal Curve Radius	24 inches	40 inches
Minimum Vertical Curve Radius	24 inches	48 inches
Maximum Drive Speed	60 F.P.M.	33 F.P.M.
Maximum Incline Angle	90 degrees	45 degrees
Capable of Being Inverted	yes	yes

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